

We turn manual inspection stations into fully autonomous visual quality inspection machines using AI and Machine Learning





- Usually, the visual inspection process is 100% manual
- Automating this process requires both mechanical and software engineering expertise
- Lentis Technologies develops fully customized solution to help serial manufacturing gain efficiency through automation

Computer vision application in automation is complex



Achieving of high analysis accuracy even for very complex tasks: When we need to search for >5 defect types in 1 image





Hardware strategy

- Defect review
- Smart Camera VS. PC based solutions
- Standard vs. Al algorithms
- Discussion and decision
 Supervised/Unsupervised machine learning



Image gathering and annotating

- Gathering of **OK/NOK**
- Annotation of files, in order to allow for supervised machine learning
- Evaluation of the amount of gathered images



Training and algorithm testing

- Defect recognition requires between 50 and 1.000+ annotated NOK images, against 1.000 - 10.000 OK images
- Even for very complex problems, >99.5% accuracy is achievable





Final implementation

- Combination of all trained algorithms for final inspection workflow into custom control software
- Factory acceptance test requirements definition and integration of the solution in the serial process