

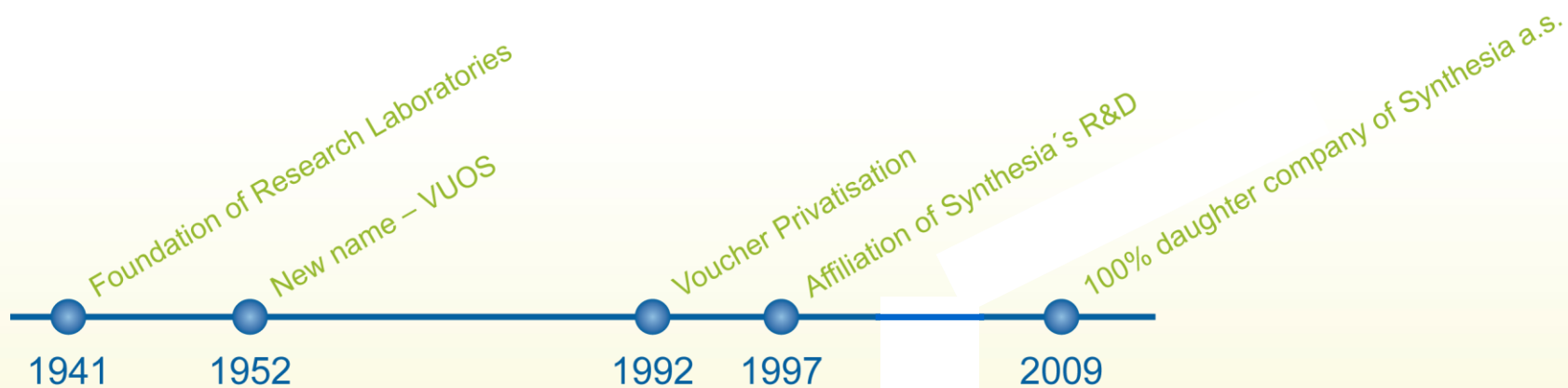


**Cooperation in the field of toxicology,  
analytics, R&D and production**

# Where you can find us

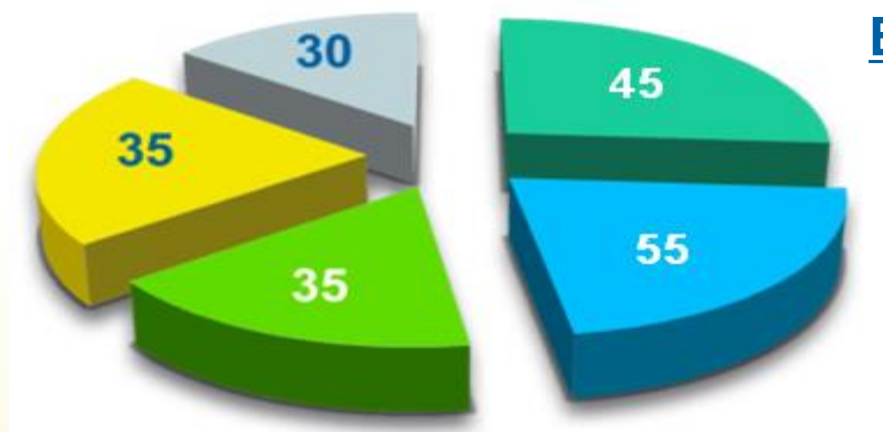


# History



# Organizational structure

1. R&D and Production of Fine Chemicals
2. Toxicology and Analytics



Number of Employees



## Education structure of employees

Skilled – 25 %  
 Secondary – 30%  
 University degree – 36%  
 Ph.D. degree – 9%



## What can VUOS offer

- Research
- Development
- Scaling up
- Production from gram to MT
- Analytics
- Testing of new chemicals
- Registration according to REACH legislative
- State-of-the-art equipment
- Experienced staff







## R&D

- Pharmaceutical intermediates
- Intermediates for microelectronics
- Custom syntheses of chemical specialities
- Dyes and pigments for special application
- Activity in the field of heterocycles and API Building Blocks
- And many other areas



# Selection of technologies (I)

## Organometallic and Cryogenic Chemistry

- Organolithium Chemistry
- Organozinc Chemistry
- Grignards
- Sodium Hydride Reactions

## Transition-Metal Catalysis

- Homogeneous and Heterogeneous Transition-Metal Catalysis
- Cross Couplings (Suzuki, Kumada, Heck, etc.)



# Selection of technologies (II)

## Hazardous and Unpleasant Chemistry

- Phosgenation
- Halogenation ( $\text{PCl}_3$ ,  $\text{POCl}_3$ ,  $\text{SOCl}_2$ ,  $\text{BCl}_3$ ,  $\text{BBr}_3$ , etc.)
- Rections with Nitroalkanes
- Nitration
- Sulfonation

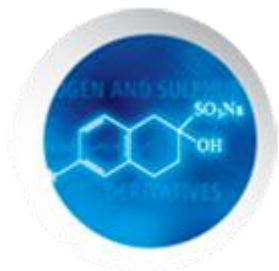
## Reduction and High-Pressure Hydrogenations

- Reduction with Sodium borohydride, Red-Al, Superhydride, etc.
- Reductive Alkylation
- Reductive Amination
- Hydrogenolysis
- Dehalogenation

And many other areas







## R&D, upscaling

### Wide range of quantities

Grams	–	in laboratory
Kilograms	–	in kilolab unit
Metric tons	–	in VUOS production plant

Hundreds of MT – Synthesia, a.s.



# Kilolab and Semi-Pilot Unit

## Phosgenation

Reactors up to 1 600 l

## Hydrogenation

Autoclaves up to 1 000 l  
Temperature max. 200°C  
Pressure max. 130 bar

## Low temperature, RLi, RMgX, NaH

Reactors 650 l, 400 l and 60 l  
cooled down to - 80°C

## Multipurpose chemistry

20x glass reactors, 100 l each  
6x glass lined reactors up to 1 500 l  
2x evaporators 50 l/h  
4x stainless steel reactors up to 1500 l  
Sufficient filtration and distillation capacity



# Production Unit

## Production Equipment

- 45 x glass lined reactors, total vol. 85 000 l (500–6 000 l)
- 16 x stainless steel reactors, total vol. 29 000 l (1 000–6 000 l)
- 8 x High performance rectification columns
- sufficient filtration capacity (nutsches, centrifuges)
- computer controlled



# Toxicology, Ecology and Analytics

## Spheres of Activities:

- Industrial Chemicals (REACH)
- Pesticides and Biocides
- Pharmaceuticals
- Medical Devices
- Cosmetics
- Quality Control



# Toxicology, Ecology and Analytics

## Industrial Chemicals (REACH)

### Toxicological testing

*In vivo* and *in vitro* tests according to the OECD or EU methods

- Acute toxicity
- Skin and Eye irritation
- Skin sensitisation
- Repeated dose toxicity
- Reproductive toxicity
- Carcinogenicity
- Mutagenicity
- *In vitro* tests
- others...





# Toxicology, Ecology and Analytics

## Industrial Chemicals (REACH)

### Ecotoxicological testing

- Aquatic toxicity
- Biotic degradation
- Abiotic degradation
- Adsorption/desorption

### Physico-chemical testing

- Information on physico-chemical properties of substance





# Toxicology, Ecology and Analytics

## Industrial Chemicals (REACH)

### REACH and CLP Services

- Literature search
- Preparation of dossiers in IUCLID 5
- Chemical Safety Assessment
- Non-testing approaches
  - (Q)SAR
  - Grouping/Read-across
- Preparation of eSDS
- Classification and Labelling



### Experience from registration 2010 and 2013

- 15 Lead registrant's dossiers for substance on its own
- More than 50 dossiers of Member of Joint submission

# Toxicology, Ecology and Analytics

## Pesticides and Biocides

- Toxicology and toxicokinetics
- Characterization of pesticides
- Field trials and efficacy testing (partner facility)
- Anti-counterfeit effort analyses
- Physico-chemical tests
- 5-batch analysis
- Stability studies
- Trace and ultra-trace analysis
- Structure identification
- Method development and validation



# Toxicology, Ecology and Analytics

## Pharmaceuticals

### Non-clinical safety testing

- Reproductive and Developmental Toxicity
- Single-Dose Toxicity
- Repeated-Dose Toxicity
- Genotoxicity
- Carcinogenicity
- Local Tolerance
- Bioanalytics (partner facility)
- *In vitro* models



# Toxicology, Ecology and Analytics

## Medical Devices

Biocompatibility testing according to EN ISO 10993 guidelines in conformity with EN ISO/IEC 17025:2005

- Tests for genotoxicity, carcinogenicity and reproductive toxicity
- Tests for local effects after implantation
- Tests for irritation and delayed-type hypersensitivity
- Tests for systemic toxicity

## Cosmetics

- In vitro tests for skin and eye irritation
- Genotoxicity
- Cytotoxicity





# Toxicology, Ecology and Analytics

## Quality Control

### Analytical Services

- NMR Spectrometry
- Mass Spectrometry (LC/GC-MS)
- ICP-AES
- IR Spectrometry
- Chromatography (HPLC, GC)
- UV-VIS
- Method development and validation

USP & Ph. Eur. Methods



# The Certificates of VUOS

**Certificates of Good Laboratory Practice (GLP)**

**Certificate on Compliance with Principles of Good Manufacturing Practice in laboratory (GMP)**

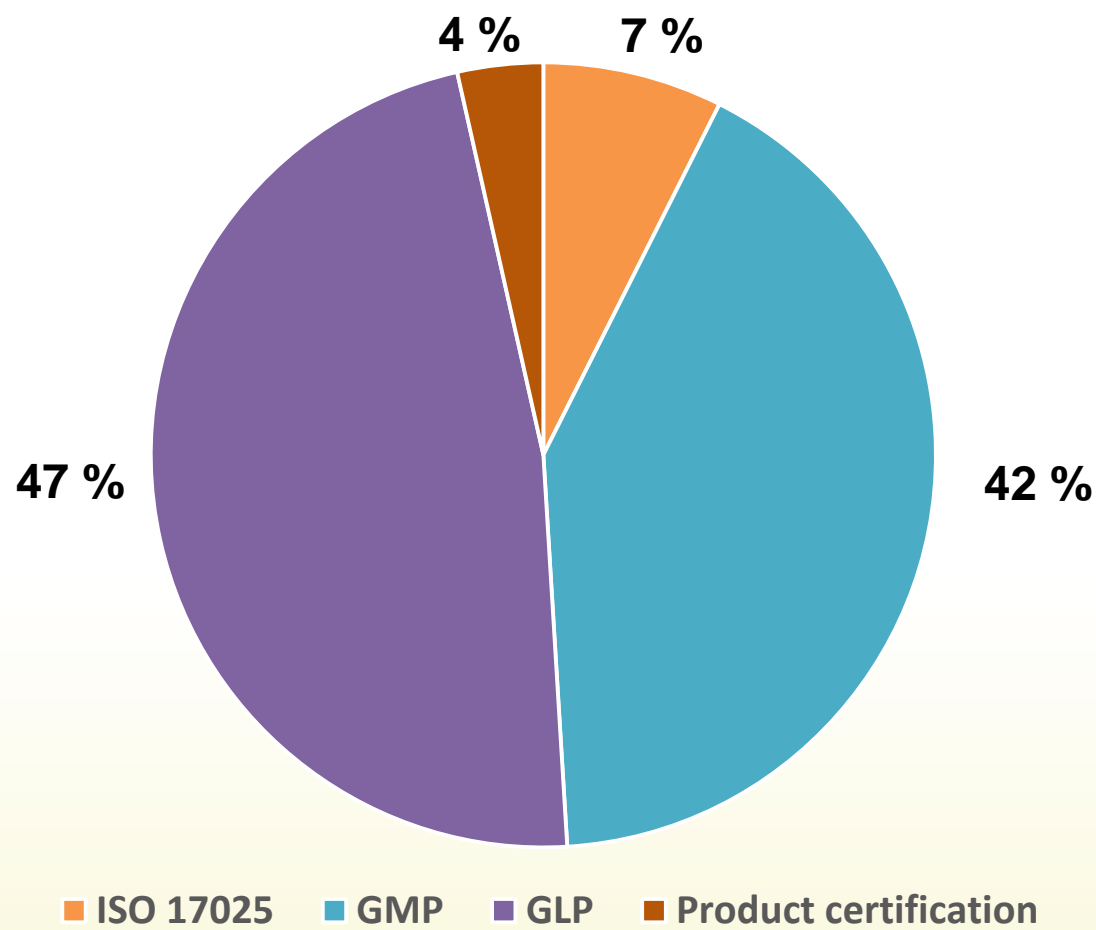
**Certificate of Accreditation No. 230/2002 Testing Laboratory No. 1057 (EN ISO/IEC 17025:2005)**

**ISO 9001:2008**





# Certificates issued by CETA (September 2014 - March 2015)



## What's new in VUOS (I)

Amendment of REACH annexes VIII, IX and X by ECHA  
(13 March 2015)

two-generation reproductive toxicity study  
(EU B.35, OECD TG 416)

replaced by

**Extended one-generation reproductive toxicity  
study (EOGRTS, EU B.56, OECD TG 443)**



## What's new in VUOS (II)

### Q Exactive Focus

Single Stage Quadrupole-Orbitrap Mass Spectrometer

- HPLC – MS
- Identification and determination of unknown substances (*non- target analysis*)
- Information: exact molecular weight →  
prediction of elemental composition  
of unknown molecules



# VUOS – Germany cooperation

## REACH services:

- Toxicology
- Ecotoxicology
- Substance identification

## Biocompatibility testing of medical devices under ISO 17025:

- Hemostatic wound dressing for topical application



## Qualification of our staff

- National Coordinator of the OECD Test Guidelines Programme
- Representative of the Ministry of Environment of the Czech Republic in OECD Joint Meeting of the Chemicals Committee and the Working Party on Chemicals, Pesticides and Biotechnology
- Committee member at the Ministry of Health of the Czech Republic for the protection of animals used for scientific purposes
- Members of the Federation of Laboratory Animal Science Associations (FELASA)



## Why to choose VUOS?

- Responsive and efficient
- High quality service
- Experienced staff
- Flexibility and adaptability
- Full service for REACH registration
- R&D services
- GLP, GMP, ISO 17025, ISO 9001 compliant





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# PARTNER FOR COOPERATION



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